

## PRODUCT DESCRIPTION

Mateprincs SCAG-004 is a silver/silver-copper based conductive ink for screen printing.

This ink has been developed for applications that require fine line printing.

It is suitable for printing on many different substrates.

## PRODUCT BENEFITS

- Excellent adhesion to plastic substrates
- Good compatibility with resistive and dielectric inks
- Stable over time
- Very high definition

## PROCESSING

### Screen Printing equipment

- Manual
- Semi-automatic

### Screen type

- Monofilament polyester screen or stainless steel screen

### Recommended Screen type

- High resolution stainless steel screen (e.g 650/14)
- Emulsion 10-40  $\mu\text{m}$

### Recommended squeegee

Polyurethane, shore: 60-75

Recommended squeegee printing velocity for 40 $\mu$  40mm/s

### Curing conditions

Static Box oven: 130°C, 20-30min

Belt furnace: 130°C, 2-3 min

### Clean-up

To clean screen and equipment use a general product for screen cleaning and finish with ethanol

## INK PROPERTIES

### Typical properties of uncured ink

Solids Content, %	70-80
Density, g/cm <sup>3</sup>	3,1
Viscosity, Pa·s, (rheometer, 23°C), 10s <sup>-1</sup>	38,9 Pa·s

### Typical properties of cured ink

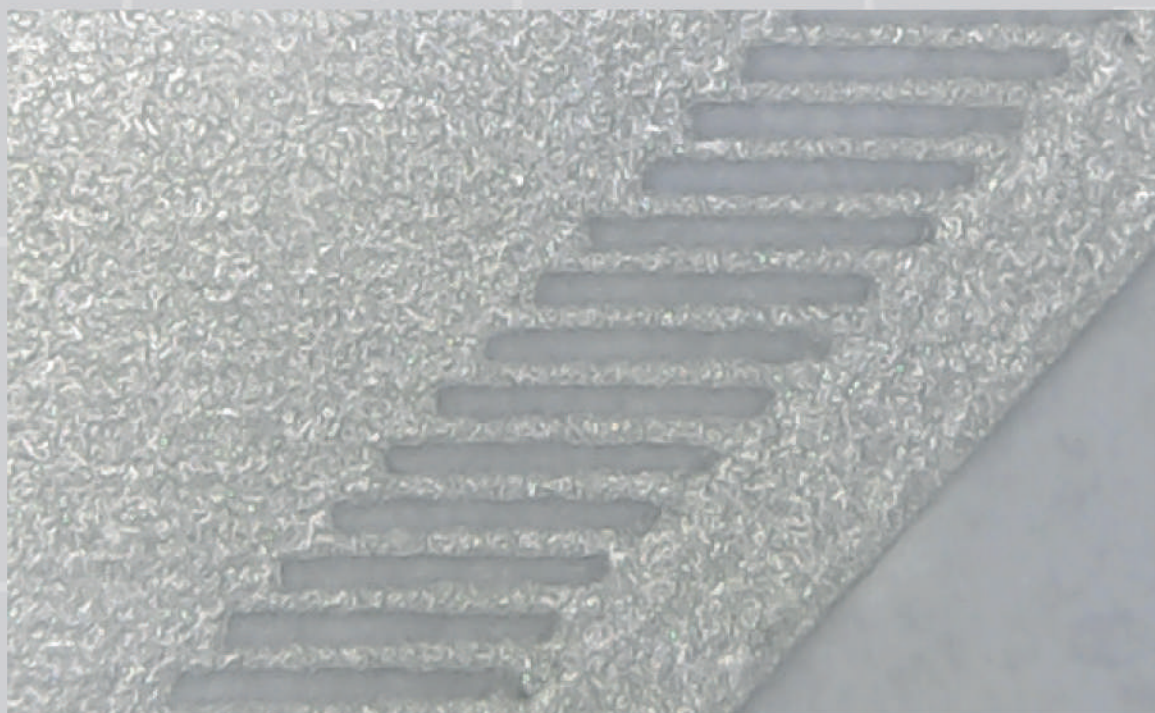
Adhesion, UNE EN ISO 2409	0
Sheet Resistance, $\Omega/\text{sq}@25\mu\text{m}$	<0,06
Abrasion resistance, UNE EN ISO 151884 (Pencil Hardness, Scratch)	7H

### STORAGE AND SHELF LIFE

Store the product in an unopened container in a dry location at room temperature (25°C). Avoid high temperatures and freezing. The ink shelf-life for an unopened container is 6 months from the date of shipment. Some settling may occur and the ink should be mixed thoroughly prior to use.

### SAFETY AND HANDLING

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS)



### DISCLAIMER

All the information provided in the technical data sheet including the eventual recommendations for use and the applicability of the product are based on our test results carried out by our technical team and we believe them to be accurate and reliable. We cannot make any warranty or representation express or implied, now or hereafter, as to the marketability, merchantability or fitness for use or for a particular purpose of any of the products. Furthermore we cannot assume any responsibility from any third party use, studies or applications as we have no control over their methods. In any case, and in the event that we would have to legally assume any responsibility related to our products, such responsibility will be limited to the amount paid by the client for the products.